



Acct# 1018326

Wilson Tool Intl. Plant
12912 Farnham Avenue
WHITE BEAR LAKE, MN 55110
US

Ship Via: UPS Ground
SO: 910734-70
Prod Ord: 7012977
P.O. Number 75751
Payment Terms Net due in 10 days

Sold To Triax Metal Products LLC
1880 SW Merlo Drive
CharBEAVERTON OR 97006
US

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BEAVERTON OR 97006
US

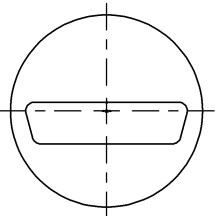
Contact: Shaun Fitch

Phone: 503-649-9500

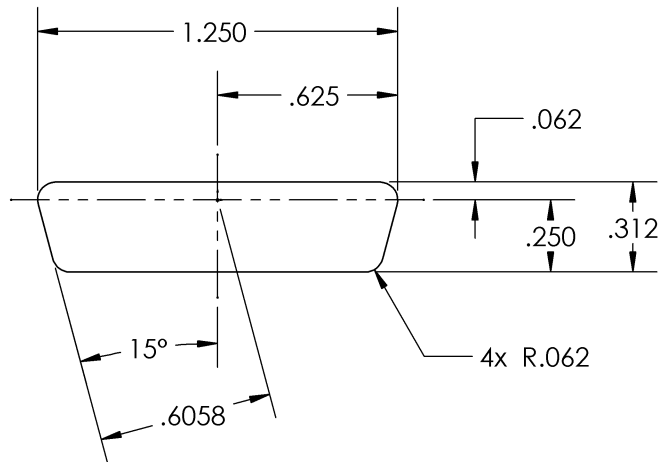
Fax: 503-649-1888

Email: shaun@triaxmetal.com

Order Date	Target Ship Date	Question Contact	Instructions
01/26/2012	02/01/2012	Mike Hoffman	LONGEST DIM 1.250
QTY: 1 13118 1-1/4 Thick HP Custom Shape			Shape:GROUP B
TRAPIZOID			
STATION: B STATION (1-1/4)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: MILD STEEL
STYLE: HP (SMALL STATION)	AUTO INDX: NO	RADIUS: RADIUS OK	MATL THK: 0.0360 in
MACHINE: AMADA	AUTO LOAD: NO	EJECTOR: NO EJECTOR	
MODEL: PEGA 357		SHEAR: FLAT	COATING: NO COATING
Item 1 - PUNCH			
Item 2 - DIE NEGATIVE, CLR:0.0060 in			
Item 3 - STRIPPER PLATE			

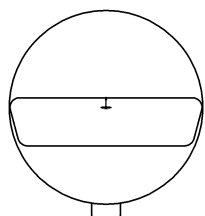


Q21
STRIPPER VIEW



A-DIM= 1.25
SBR= Standard
(0.69)
DIE LAND= Standard

TOOL NOTES:

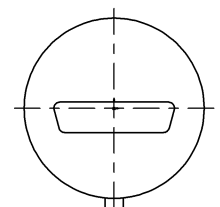


Q1
PUNCH VIEW

Approved by Customer
01/30/2012

DESIGNER: JD-NC 30

CAD FILE RECV'D: TRAPMIKE.DXF



QC2
DIE VIEW