



Acct# 1018326

Wilson Tool Intl. Plant
12912 Farnham Avenue
WHITE BEAR LAKE , MN 55110
US

Ship Via: UPS 2nd Day Air
SO: 832067-20
Prod Ord: 6621874
P.O. Number 72295
Payment Terms Net due in 10 days

Sold To Triax Metal Prod Inc
1880 SW Merlo Drive
CharBEAVERTON OR 97006
US

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BEAVERTON OR 97006
US

Contact: Shaun Fitch Phone: 503-649-9500 Fax: 503-649-1888 Email: shaun@triaxmetal.com

Order Date 04/26/2011	Target Ship Date 05/04/2011	Question Contact Joe Maloney	Instructions
QTY: 1 12702 2 Thick Rollover Round Form-Down HP			
.690 DIA FLAIR AND FLATTEN			
STATION: C STATION (2)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: ALUMINUM
STYLE: HP HOLDER (LRG STATIO	AUTO INDX: NO		MATL THK: 0.0800 in
MACHINE: AMADA		ROLLOVER: FLARE & FLATTEN	
MODEL: PEGA 357			COATING: NO COATING
Item 1 - FULL SET (LESS HOLDER)			

OPERATION # 2 OF 3
RUN WITH PREPUNCH AND S.O.# 832067-10

APPROVED BY: CUSTOMER
DATE: 4-29-11

- * THIS FORM & TOOL REQUIRES A MINIMUM FEED CLEARANCE OF: .160
- * THE ASSEMBLED DIE HEIGHT IS APPROXIMATELY: 1.181
- * THE APPROXIMATE ADJUSTED PUNCH LENGTH IS : 8.227

