



Acct# 1018326

Wilson Tool Intl. Plant
12912 Farnham Avenue
WHITE BEAR LAKE, MN 55110
US

Ship Via: UPS Ground
SO: 902517-20
Prod Ord: 6973087
P.O. Number 75746
Payment Terms Net due in 10 days

Sold To Triax Metal Products LLC
1880 SW Merlo Drive
CharBEAVERTON OR 97006
US

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BEAVERTON OR 97006
US

Contact: Shaun Fitch

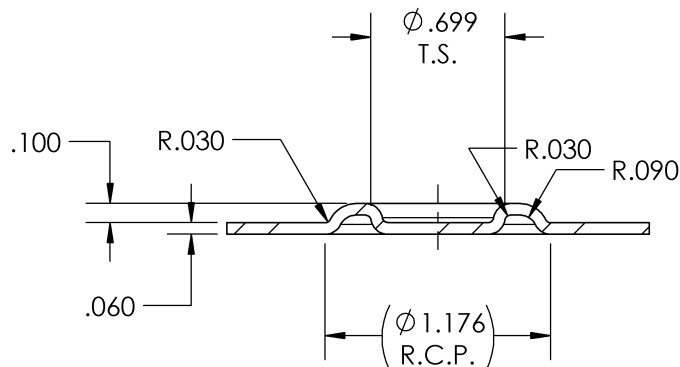
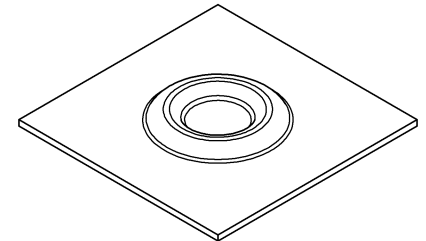
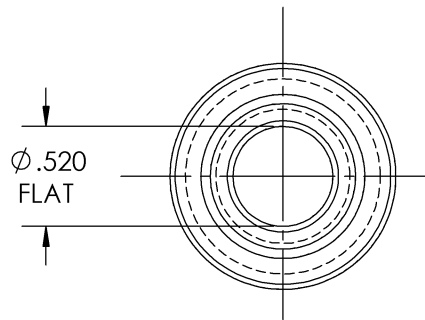
Phone: 503-649-9500

Fax: 503-649-1888

Email: shaun@triaxmetal.com

Order Date	Target Ship Date	Question Contact	Instructions
12/27/2011	01/05/2012	Julie Skogen	
QTY: 1 S190 Special Model			
F/U 1.200 DIAMETER RING DIMPLE			
STATION: C STATION (2)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: ALUMINUM
STYLE: SERIES 90	AUTO INDX: NO		MATL THK: 0.0630 in
MACHINE: AMADA	AUTO LOAD: NO	DIRECTION: FORM UP	
MODEL: VIPROS 357	HIGH FORM: NO		COATING: NO COATING
STYLE: THICK			
Item 1 - PUNCH, STR & DIE ASSEMBLY			

- * THIS FORM & TOOL REQUIRES A MIN. FEED CLEARANCE OF: .275
- * THE ASSEMBLED DIE HEIGHT IS APPROXIMATELY: 1.296
- * THE APPROXIMATE ADJUSTED PUNCH LENGTH IS : 8.010



RJB
PROD# 6973087