



Acct# 1018326

Wilson Tool Intl. Plant
12912 Farnham Avenue
WHITE BEAR LAKE , MN 55110
US

Ship Via: UPS Ground
SO: 809090-10
Prod Ord: 6505232
P.O. Number 72274
Payment Terms Net due in 10 days

Sold To Triax Metal Prod Inc
1880 SW Merlo Drive
CharBEAVERTON OR 97006
US

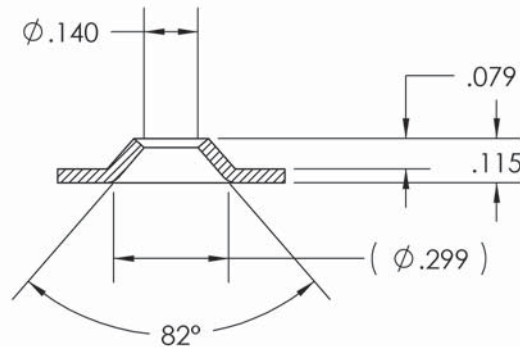
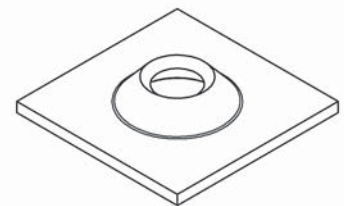
Ship To Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

Contact: Shaun Fitch Phone: 503-649-9500 Fax: 503-649-1888 Email: shaun@triaxmetal.com

Order Date 02/10/2011	Target Ship Date 02/16/2011	Question Contact Matthew King	Instructions
QTY: 1 12738 1-1/4 Thick Form Only Round Form-Up 0.375 Max			Shape:RD
STATION: B STATION (1-1/4)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: STAINLESS STEEL
	AUTO INDX: NO		MATL THK: 0.0360 in
MACHINE: AMADA			
MODEL: VIPROS 358			COATING: NO COATING
Item 1 - FULL SET			

APPROX. PRE-PUNCH: $\phi .103$

- * THIS FORM & TOOL REQUIRES A MINIMUM FEED CLEARANCE OF: .252
- * THE ASSEMBLED DIE HEIGHT IS APPROXIMATELY: 1.324
- * THE APPROXIMATE ADJUSTED PUNCH LENGTH IS: 8.034



MRL
PROD# 6505232

Ship To Country US (USA)

Ship To Triax Metal Products LLC

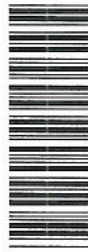
Sold To Triax Metal Products LLC



Prod Order # 705-2824

515.00*0223121535

QNC # 052824



Bin No:

1069-4

Ship Via:

UPS Ground

Sales Order:

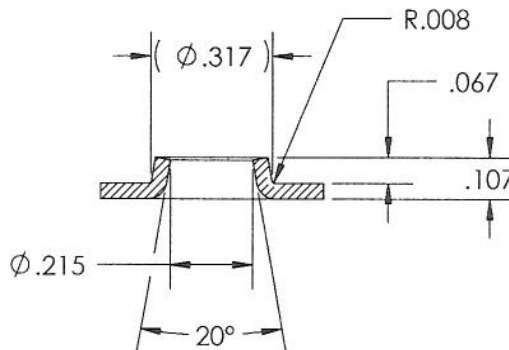
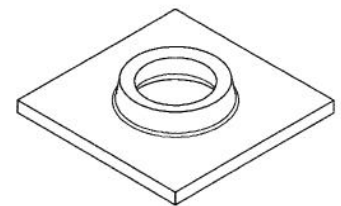
919143-10

27

Order Date 02/22/2012	Target Ship Date 02/27/2012	Questions Contact Joe Maloney	Instructions
QTY: 1 13847 1-1/4 Thick Extrusion Round Form-Up			Assm No.:13847-10 Shape:RD
.215 DIA X .067 HIGH			
STATION: B STATION (1-1/4)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: COPPER
	AUTO INDX: NO		MATL THK: 0.0400 in
MACHINE: AMADA	AL/HF: NO		
MODEL: VIPROS 358			COATING: NO COATING
Item 1 - FULL SET			

APPROX. PRE-PUNCH: ϕ .149

- * THIS FORM & TOOL REQUIRES A MINIMUM FEED CLEARANCE OF: .253
- * THE ASSEMBLED DIE HEIGHT IS APPROXIMATELY: 1.333
- * THE APPROXIMATE ADJUSTED PUNCH LENGTH IS: 8.030



RDC
PROD# 7052824

ACCOUNT NO. 0001018326

WILSON TOOL
12912 Farham Avenue
White Bear Lake, Minnesota 55110
Phone 1-800-328-9646

BIN NUMBER
0000-0

UPS SHIPPER NO. MN 5-65-685
SO: 157694-10

SOLD TO Triax Metal Prod
1880 SW Merlo Drive
BEAVERTON OR 97006
US

SHIP TO Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

PROD. ORDER # 299-0967
QNC # 990967

P.O. NUMBER 55639
CUSTOMER Triax Metal Prod Inc

03



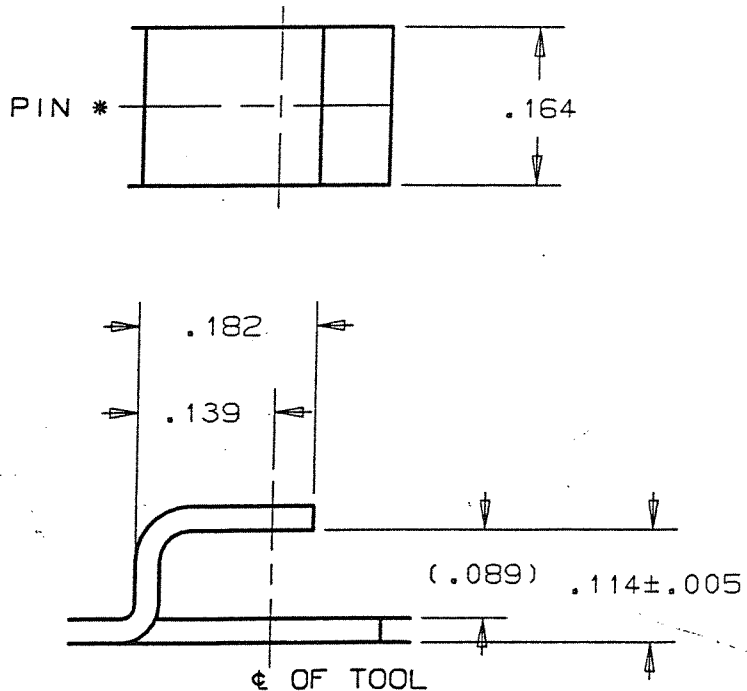
W.T. NUMBER 157694-10	ORDER DATE 10/24/2003	TARGET SHIP DATE 11/03/2003	CUSTOMER CONTACT SHAUN FITCH	CUSTOMER PHONE and FAX PH: 503-649-9500 FAX: 503-649-1888	QUESTIONS CONTACT Susan Morley	TERMS WT10
SALES NO. A0024	INSTRUCTIONS			SHIP VIA UPSG		

B STN THICK LANCE & FORM UP

ITEM	QUANTITY	CLEARANCE	CATALOG NUMBER: 12696	SHAPE: SP
1	1	0.005 in		
FULL ASS'Y				

APPROVED BY: CUST
DATE: 10/30/03

1 1/4" STN.
VIPROS 358 (THK)
AUTO INDEX
.025 ALUM.
REPLACEABLE P-TIP
3 SPRING INSERTED DIE
METRIC HARDWARE
5X SCALE



299-0967

FALMING LSI

DESIGNER: SJ-D2
JOB #299-0967

ACCOUNT NO. 0001018326

**WILSON
TOOL**
12912 Farnham Avenue
White Bear Lake, Minnesota 55110
Phone 1-800-328-9646

BIN NUMBER

0000-0

UPS SHIPPER NO. MN 5-65-685

SO: 314532-10

SOLD TO Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

SHIP TO Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

PROD. ORDER # **385-5321**
QNC # 855321

P.O. NUMBER 59414
CUSTOMER Triax Metal Prod Inc

06

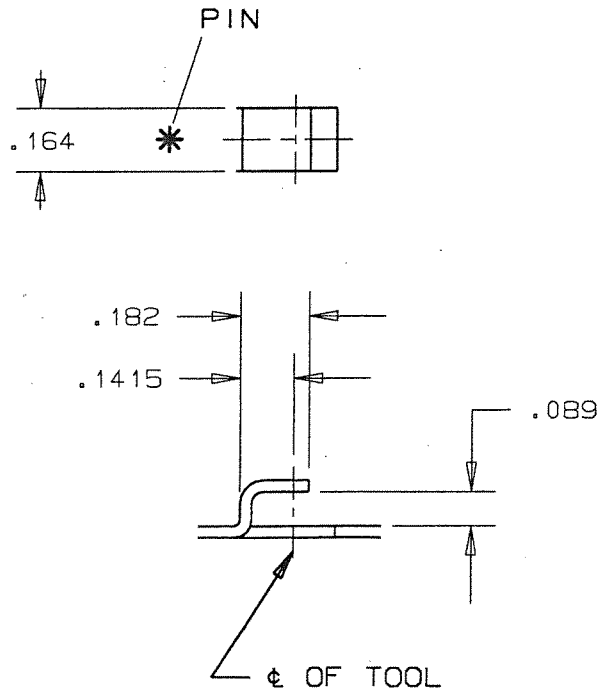


W.T. NUMBER 314532-10	ORDER DATE 05/27/2005	TARGET SHIP DATE 06/06/2005	CUSTOMER CONTACT sHAUN	CUSTOMER PHONE and FAX PH: 503-649-9500 FAX: 503-649-1888	QUESTIONS CONTACT Shari Iverson	TERMS WT10
SALES NO. A0024	INSTRUCTIONS INCREASE HT OF FORM TO MAINTAIN GAP OF .089			SHIP VIA UPSG		

B STN THICK LANCE & FORM UP <90

ITEM	QUANTITY	CLEARANCE	CATALOG NUMBER: 12696	SHAPE: SP
1	1	0.005 in		
FULL ASS'Y				

STATION: 1-1/4 (THK)
MACH: VIPROS 358
MAT'L: .030 M.S.
REPLACEABLE PUNCH TIP
DIE: Ø 3/8 INSERT
METRIC HARDWARE
RAD OK
2x SCALE



385-5321

PACKING LIST

DESIGNER: TR -D2
JOB #385-5321



BIN NUMBER
0000-0

UPS SHIPPER NO. MN 5-65-685
SO: 296128-60

ACCOUNT NO. 0001018325

SOLD TO Solectron USA, Inc.
P O Box 981325
EL PASO TX 79998-1325
US

SHIP TO Shinei USA
6220 N.W. Pinefarm Place
HILLSBORO OR 97123-1718
US

3753862

PROD. ORDER # 375-3862
QNC # 753862

P.O. NUMBER 29468
CUSTOMER Shinei USA

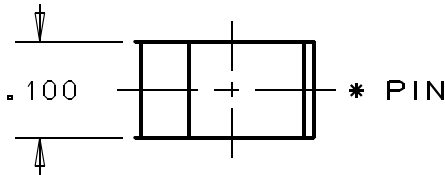
31

W.T. NUMBER 296128-60	ORDER DATE 03/23/2005	TARGET SHIP DATE 03/31/2005	CUSTOMER CONTACT Robert Horn	CUSTOMER PHONE and FAX PH: 503-629-6500 FAX: 503-629-6565	QUESTIONS CONTACT Douglas Whorton	TERMS WT10
SALES NO. A0024	INSTRUCTIONS RELIEF FOR .820 CENTERS (SIDE TO SIDE)			SHIP VIA FED1		

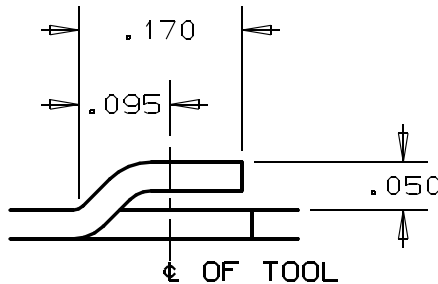
B STN THICK LANCE & FORM UP < 90 W/RELIEF

ITEM	QUANTITY	CLEARANCE	CATALOG NUMBER: 12696	SHAPE: SP
1	1	0.005 in		
FULL ASS'Y				

1 1/4" STN.
VIPROS 358 (THK)
.030 C.R.S.
REPLACEABLE P-TIP
INSERTED DIE
METRIC HARDWARE
5X SCALE



RELIEF FOR .820 CENTERS
SIDE/SIDE



375-3862

****753862****
*753862000080600*03251430

DESIGNER: SJ
JOB #375-3862

ACCOUNT NO. 0001018326



BIN NUMBER
0957-4

UPS SHIPPER NO. MN 5-65-685
SO: 637823-10

SOLD TO
Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

SHIP TO
Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

5650415

PROD. ORDER # 565-0415
QNC # 650415

P.O. NUMBER 66686

05

W.T. NUMBER 637823-10	ORDER DATE 10/30/2008	TARGET SHIP DATE 11/05/2008	CUSTOMER CONTACT Shaun Fitch	CUSTOMER PHONE and FAX PH: 503-649-9500 FAX: 503-649-1888	QUESTIONS CONTACT Kirby Olesen	TERMS WT10
SALES NO. A0022	INSTRUCTIONS			SHIP VIA UPS1		

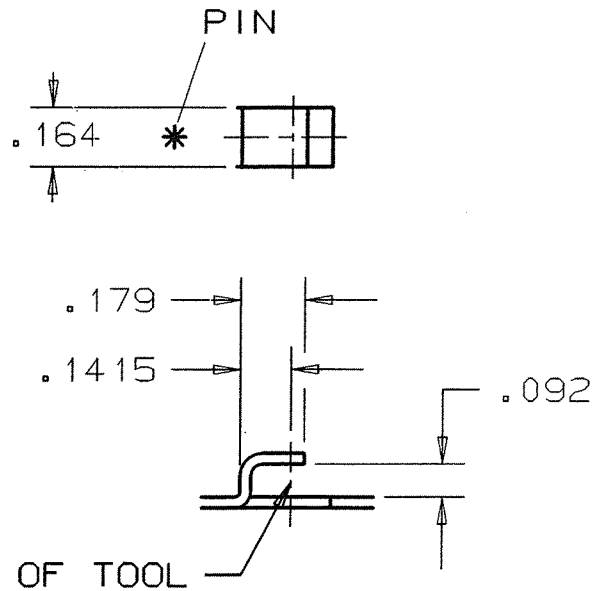
B STN THICK THK LANCE & F/U < 90 B STN (0.375 MAX)

ITEM	QUANTITY	CLEARANCE	CATALOG NUMBER: 12696	ASSEMBLY NUMBER:	SHAPE: SP
1	1				
EJECTOR					

Custom Cell

STATION: 1-1/4 (THK)
MACH: VIPROS 358
MAT'L: .030 ST. ST.
REPLACEABLE PUNCH TIP
DIE: Ø 3/8 INSERT
METRIC HARDWARE
RAD OK
2x SCALE

CUSTOMER RUNNING WITH
COMPONENT FROM
P.O.# 385-5321, 565-0416,
& 565-0417



565-0415

650415
*650415000025375*11040724

RC
P.O.# 565-0415



BIN NUMBER
0753-3

UPS SHIPPER NO. MN 5-65-685
SO: 546258-10

ACCOUNT NO. 0001018326

SOLD TO Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

SHIP TO Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

PROD. ORDER # 514-7781
QNC # 147781

P.O. NUMBER 63835

01



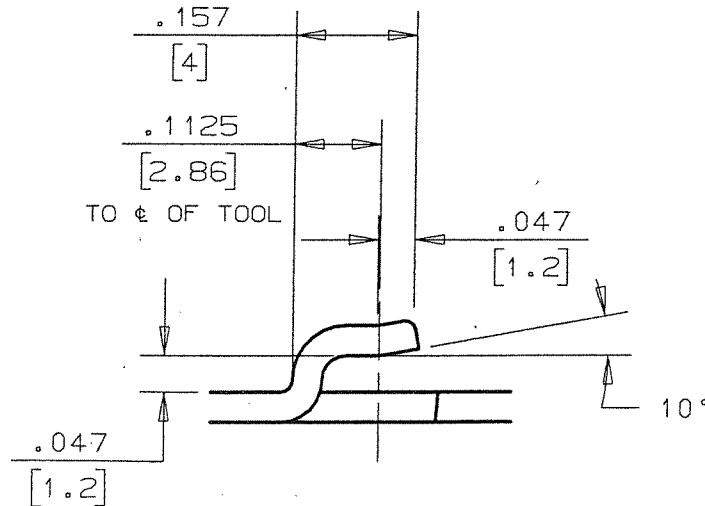
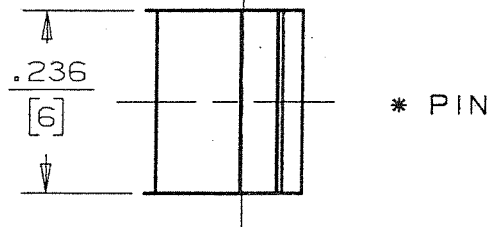
W.T. NUMBER 546258-10	ORDER DATE 10/25/2007	TARGET SHIP DATE 11/01/2007	CUSTOMER CONTACT Shaun Fitch	CUSTOMER PHONE and FAX PH: 503-649-9500 FAX: 503-649-1888	QUESTIONS CONTACT Bruce Dibbern	TERMS WT10
SALES NO. A0024	INSTRUCTIONS			SHIP VIA UPS2		

B STN THICK THK LANCE & F/U <90° B STN (0.375 MAX)
L&F/UP W/EXTRA BEND

ITEM	QUANTITY	CLEARANCE	CATALOG NUMBER: 12696	ASSEMBLY NUMBER:	SHAPE: SP
1	1	0.15 mm (0.0059 in)			

FULL ASS'Y

1 1/4 STATION
.039 [1.0] GALV.
VIPROS 358 (THK)
RAD OK
4X SCALE



514-7781

JC #514-7781

PACKING LIST

Wilson Tool International

12912 Farham Avenue
White Bear Lake, Minnesota 55110
Phone 1-800-328-9646

UPS SHIPPER NO. MN 5-65-685

PKG.I.D.# 216-0276

[160276]

ACCOUNT NO. 971231800 PPS NO. 1153827

SOLD TO TRIAX METAL PROD INC
1880 SW MERLO DRIVE
BEAVERTON OR 97006
USA

SHIP TO TRIAX METAL PROD INC
1880 SW MERLO DRIVE
BEAVERTON OR 97006
USA

21



P.O. NUMBER 51751 20F4

CUSTOMER TRIAX METAL PROD INC

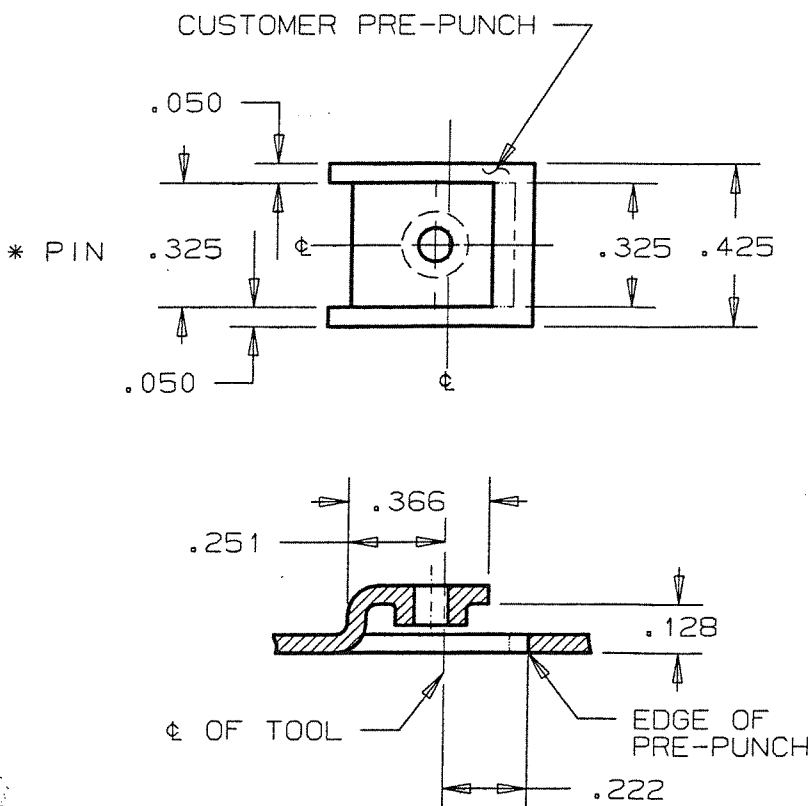
W.T. NUMBER 2160276	ORDER DATE 11/09/2001	TARGET SHIP DATE 11/21/2001	CUSTOMER CONTACT SHAWN FITCH	CUSTOMER PHONE and FAX PH: 503-649-9500 FAX: 503-649-1888	QUESTIONS CONTACT Bob Breidel	TERMS NET 10
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SALES NO. 24	INSTRUCTIONS S/W 2160276 2160279 2160277 *	SHIP VIA UPS NDA PACKAGE
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ITEM	QUANTITY	PART NO.	SHAPE	DIM1	DIM2	DIM3	CLEARANCE
1	1	02276	SP	0.000	0.000	0.000	0.000

THICK TURRET 1 1/4 SHP F/UONLY P&D ASSY SHAPED FORM W/RELIEF

1 1/4" STATION
PEGA 357 (THICK)
.048 C.R.S.
8 SPRING DIE ASS'YDIE
METRIC HARDWARE
GUIDED PUNCH
RELIEVED DIE BASE FOR EXTRUSION
BUILT-UP STRIPPER WITH
RELIEF FOR CLOSE ϕ TO ϕ
RAD OK
2 X SCALE



DESIGNER: KAE-D2
JOB # 216-0276

PACKING LIST



BIN NUMBER
0916-4

UPS SHIPPER NO. MN 5-65-685
SO: 654623-10

ACCOUNT NO. 0001018326

SOLD TO: Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

SHIP TO: Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

5736769

PROD. ORDER # 573-6769
QNC # 736769

P.O. NUMBER 67141

10

W.T. NUMBER 654623-10	ORDER DATE 01/30/2009	TARGET SHIP DATE 02/10/2009	CUSTOMER CONTACT Shaun Fitch	CUSTOMER PHONE and FAX PH: 503-649-9500 FAX: 503-649-1888	QUESTIONS CONTACT Damian Mendoza	TERMS WT10
SALES NO. A0022	INSTRUCTIONS		SHIP VIA UPS2			

B STN THICK THK LANCE & F/U < 90° B STN (> 0.375) EXTRA BEND PROFILE

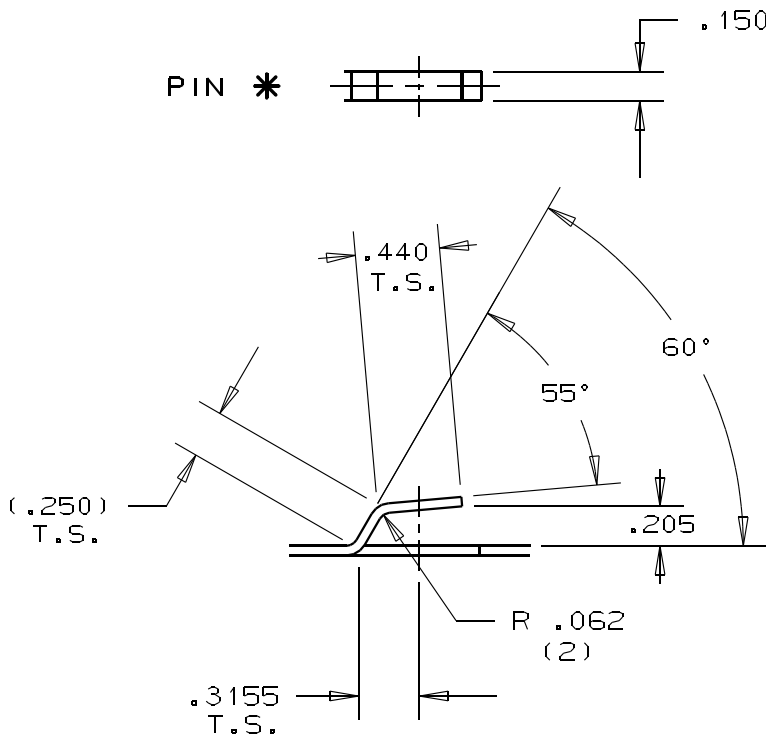
ITEM	QUANTITY	CLEARANCE	CATALOG NUMBER: 02257	ASSEMBLY NUMBER:	SHAPE: SP
1	1	0.005 in			
FULL ASS'Y					

APPROVED BY: _____ CUSTOMER _____

DATE: _____ 02-05-2009 _____

STATION: 1-1/4
MACH: VIPROS 358
MAT'L: .050 ALUM.
REPLACEABLE PUNCH TIP
DIE: 8-SPRING (.690)
METRIC HARDWARE
FULL SCALE

- * THIS FORM & TOOL REQUIRES A MINIMUM FEED CLEARANCE OF: 0.780"
- * THE ASSEMBLED DIE HEIGHT IS APPROXIMATELY: 1.405"
- * THE APPROXIMATE ADJUSTED PUNCH LENGTH IS: 8.080"



Bridge L&F Cell

573-6769

****736769****

*736769000091300*02051403

TR
573-6769



BIN NUMBER
0476-2

UPS SHIPPER NO. **MN 5-65-685**
SO: 665248-10

ACCOUNT NO. 0001018326

SOLD TO: Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

SHIP TO: Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

5789392

PROD. ORDER # **578-9392**
QNC # 789392

P.O. NUMBER 67141-REF

07

W.T. NUMBER 665248-10	ORDER DATE 03/31/2009	TARGET SHIP DATE 04/07/2009	CUSTOMER CONTACT Shaun Fitch	CUSTOMER PHONE and FAX PH: 503-649-9500 FAX: 503-649-1888	QUESTIONS CONTACT William ROTH	TERMS WT10
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SALES NO. A0022	INSTRUCTIONS	SHIP VIA UPS2
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**B STN THICK LANCE&FORM UP
SO#654623-10, UP&OVER PROFILE (REWORK AND/OR MODIFY AS REQUESTED)**

ITEM	QUANTITY	CLEARANCE	CATALOG NUMBER:	ASSEMBLY NUMBER:	SHAPE: SP
1	1	0.005 in			
LOWER ASS'Y					

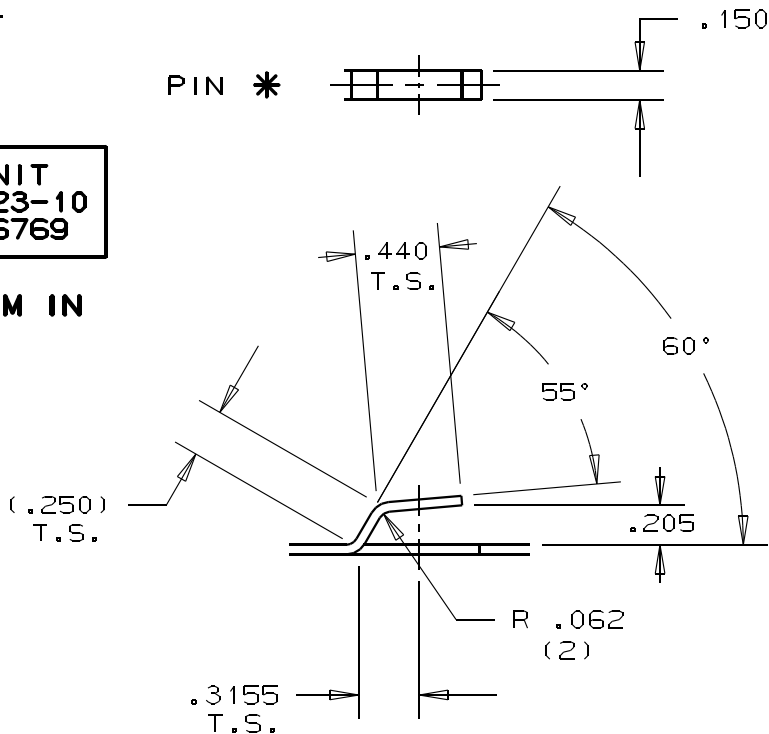
Returns

STATION: 1-1/4
 AUTO-INDEX
 MACH: VIPROS 358
 MAT'L: .050 ALUM.
 REPLACEABLE PUNCH TIP
 DIE: 8-SPRING (.690) ← MODIFIED
 METRIC HARDWARE
 FULL SCALE

- * THIS FORM & TOOL REQUIRES A MINIMUM FEED CLEARANCE OF: 0.780"
- * THE ASSEMBLED DIE HEIGHT IS APPROXIMATELY: 1.365"

USING UPPER UNIT
FROM SO# 654623-10
PO# 573-6769

* USE .040 SHIM IN LOWER UNIT



**NO LENGTH TAG!
ADJUST UPPER UNIT LENGTH TO: 8.080"**

578-9392

**78939200000000000000*04021045

TR
578-9392



Acct# 1018326

Wilson Tool Intl. Plant
12912 Farnham Avenue
WHITE BEAR LAKE, MN 55110
US

Ship Via: UPS Ground
SO: 764938-90
Prod Ord: 6283200
P.O. Number 71050
Payment Terms Net due in 10 days

Sold To Triax Metal Prod Inc
1880 SW Merlo Drive
CharBEAVERTON OR 97006
US

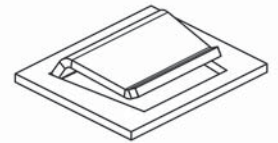
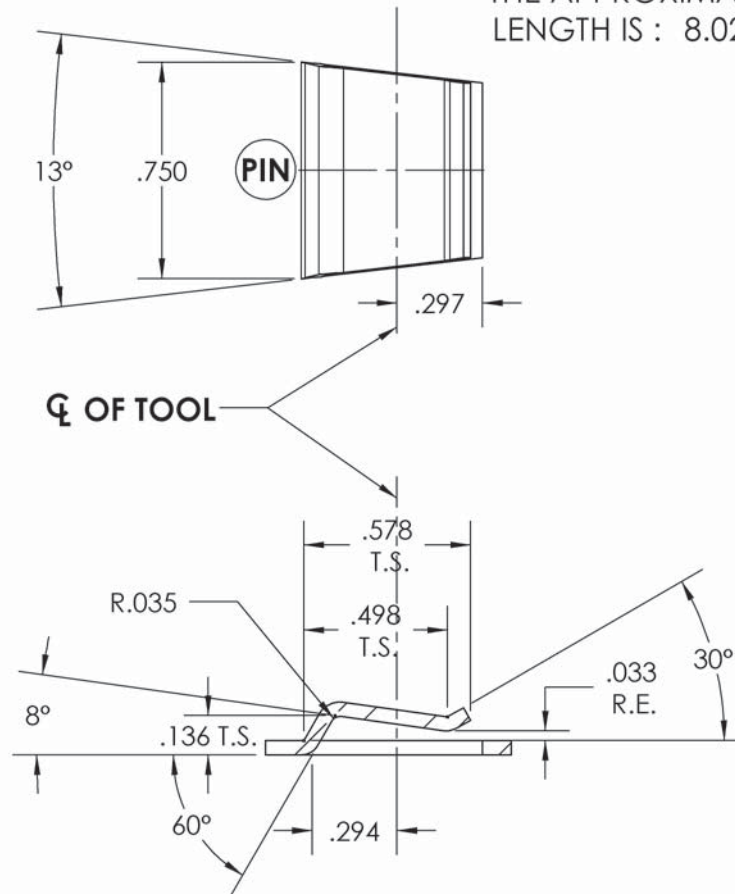
Ship To Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

Contact: Shaun Fitch Phone: 503-649-9500 Fax: 503-649-1888 Email: shaun@triaxmetal.com

Order Date 09/08/2010	Target Ship Date 09/23/2010	Question Contact Dave Moszer	Instructions
QTY: 1 2257 Thick Lance & Form-Up <90° B Station (>0.375)			
SHOVEL TYPE			
STATION: B STATION (1-1/4)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: ALUMINUM
STYLE: DETERMINE	AUTO IDX: NO		MATL THK: 0.0500 in
MACHINE: AMADA	AL/HF: NO		MAX MATL: 0.0500 in
MODEL: VIPROS 358			COATING: WEARBEATER
Item 1 - FULL SET CLR:0.0050 in			

WEARBEATER COATING
.050 ALUMINUM

* THIS FORM & TOOL REQUIRES A MINIMUM
FEED CLEARANCE OF: .332
* THE ASSEMBLED DIE HEIGHT IS
APPROXIMATELY: 1.336
* THE APPROXIMATE ADJUSTED PUNCH
LENGTH IS : 8.020



RJB
PROD# 6283200



Acct# 1018326

Wilson Tool Intl. Plant
12912 Farnham Avenue
WHITE BEAR LAKE, MN 55110
US

Ship Via: UPS Ground
SO: 1046270-10
Prod Ord: 7668782
P.O. Number 79350
Payment Terms Net due in 10 days

Sold To Triax Metal Products LLC
1880 SW Merlo Drive
CharBEAVERTON OR 97006
US

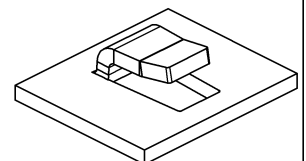
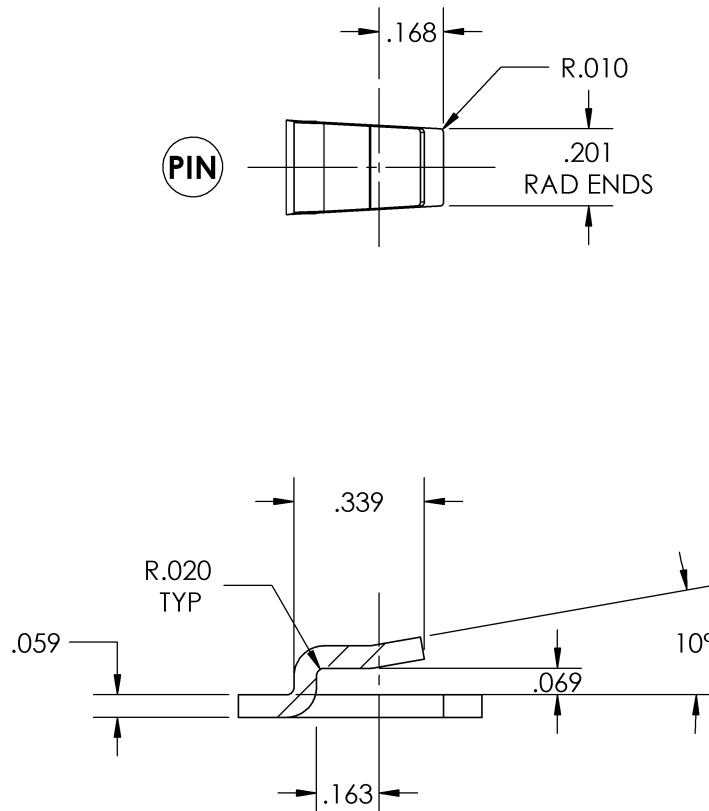
Ship To Triax Metal Products LLC
1880 SW Merlo Drive
BEAVERTON OR 97006
US

Contact: Shaun Fitch Phone: 503-649-9500 Fax: 503-649-1888 Email: shaun@triaxmetal.com

Order Date	Target Ship Date	Question Contact	Instructions
05/02/2013		Mark Wolkerstorfer	
QTY: 1 2257 Thick Lance & Form-Up <90° B Station (>0.375)			
STATION: B STATION (1-1/4)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: MILD STEEL
STYLE: DETERMINE	AUTO INDX: NO		MATL THK: 0.0600 in
MACHINE: AMADA	AL/HF: NO		MIN MATL: 0.0600 in
MODEL: VIPROS 358			COATING: NO COATING
Item 1 - FULL SET, CLR: 0.0090 in			

RUNS WITH S.O.#: 1046270-20

* THE APPROXIMATE ADJUSTED PUNCH LENGTH IS : 8.012



RJB
PROD# 7668782



Acct# 1018326

Wilson Tool Intl. Plant
12912 Farnham Avenue
WHITE BEAR LAKE, MN 55110
US

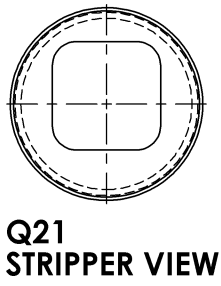
Ship Via: UPS Ground
SO: 1046270-20
Prod Ord: 7668783
P.O. Number 79350
Payment Terms Net due in 10 days

Sold To Triax Metal Products LLC
1880 SW Merlo Drive
CharBEAVERTON OR 97006
US

Ship To Triax Metal Products LLC
1880 SW Merlo Drive
BEAVERTON OR 97006
US

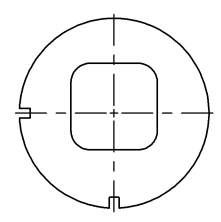
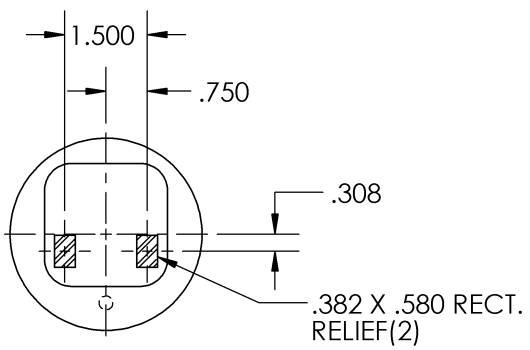
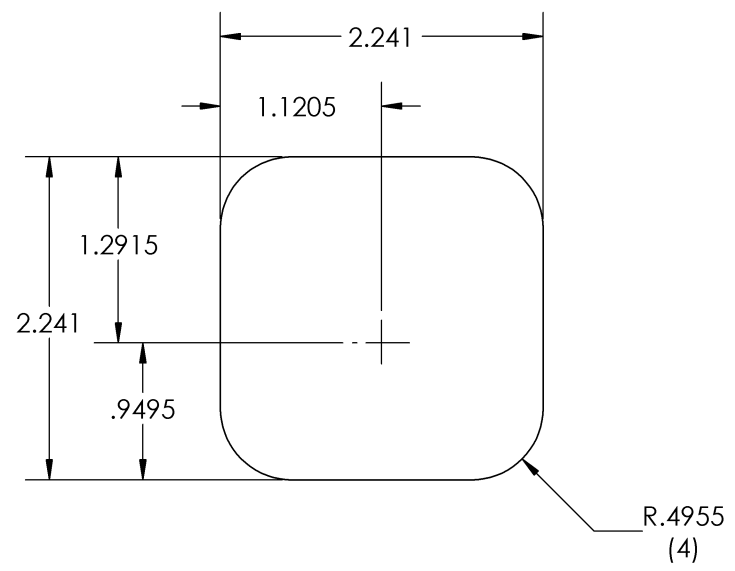
Contact: Shaun Fitch Phone: 503-649-9500 Fax: 503-649-1888 Email: shaun@triaxmetal.com

Order Date	Target Ship Date	Question Contact	Instructions
05/02/2013		Mark Wolkerstorfer	
QTY: 1 5608 3-1/2 Thick HP Custom Shape			Shape:GROUP A
BLANK W/RELIEF FOR L & F'S			
STATION: D STATION (3-1/2)	RELIEF: WITH RELIEF	KEYING: STANDARD	MATL: MILD STEEL
STYLE: SERIES 80/90	AUTO INDX: NO		MATL THK: 0.0600 in
MACHINE: AMADA	AUTO LOAD: NO	EJECTOR: NO EJECTOR	
MODEL: VIPROS 358		SHEAR: FLAT	COATING: NO COATING
Item 1 - PUNCH, DIE AND STRIPPER, POSITIVE, CLR: 0.0090 in			



RUNS WITH S.O.# 1046270-10

A-DIM= 3.015
SBR= Standard (1.0)
DIE LAND= Reduced (0.18)
BLANKING TOOL WITH RELIEF FOR FORM (PUNCH DIMS SHOWN)



DESIGNER: SM-3 CAD FILE RECVD: <None>



Wilson Tool International, Inc
 12912 Farnham Avenue
 WHITE BEAR LAKE, MN 55110
 US

Ship Via: UPS Ground
 SO: 2035506-20
 Prod Ord: 12817926
 P.O. Number: 86408

Acct# 1018326

Sold To Triax Metal Products LLC
 1880 Southwest Merlo Drive
 BEAVERTON OR 97003
 US

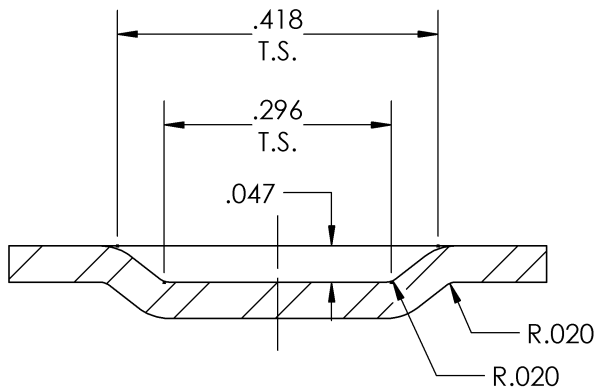
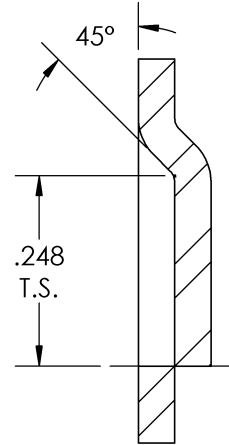
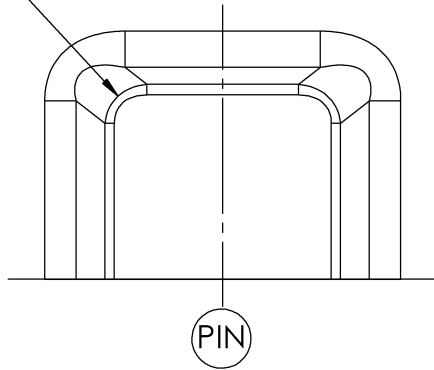
Ship To Triax Metal Products LLC
 1880 Southwest Merlo Drive
 BEAVERTON OR 97003
 US

Contact: Shaun Fitch Phone: 503-649-9500-140 Fax: 503-649-1888 Email: shaun@triaxmetal.com

Order Date 07/21/2023	Target Ship Date 07/31/2023	Question Contact Shannon Detlefsen	Instructions
QTY: 1 S190 Special Model			
LANCE.STP L&F THK FD			
STATION: B STATION (1-1/4)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: ALUMINUM
STYLE: DETERMINE	AUTO INDX: YES		MATL THK: 0.0500 in
MACHINE: AMADA	AUTO LOAD: NO	DIRECTION: FORM DOWN	
MODEL: VIPROS 358	HIGH FORM: NO		COATING: NO COATING
STYLE: THICK			
Item 1 - FULL ASSEMBLY (SET)			

NO LENGTH TAG!
ADJUST UPPER UNIT LENGTH TO: 8.070

R.079
 DOWN EDGES



SRJ
 PROD# 12817926

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.



Wilson Tool International, Inc
 12912 Farnham Avenue
 WHITE BEAR LAKE, MN 55110
 US

Ship Via: UPS Ground
 SO: 2065916-10
 Prod Ord: 12957096
 P.O. Number 590305

Acct# 1018326

Sold To Triax Metal Products LLC
 1880 Southwest Merlo Drive
 BEAVERTON OR 97003
 US

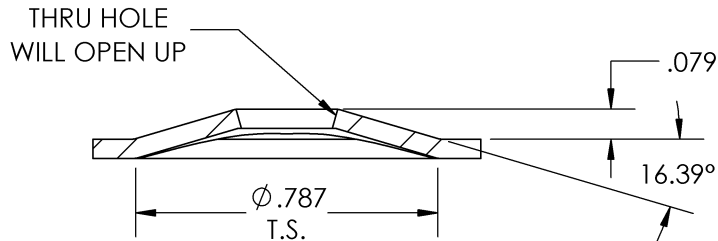
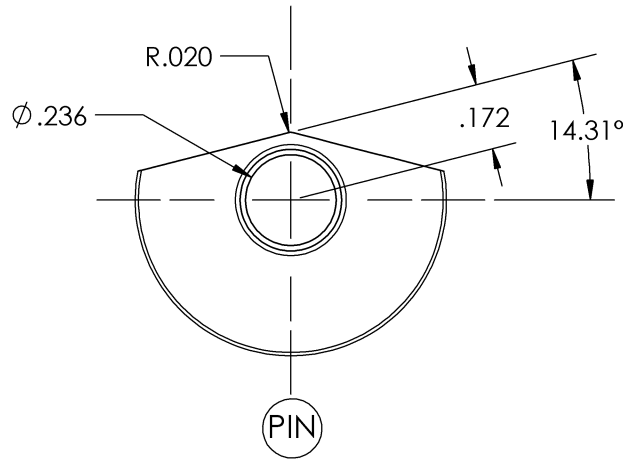
Ship To Triax Metal Products LLC
 1880 Southwest Merlo Drive
 BEAVERTON OR 97003
 US

Contact: Shaun Fitch Phone: 503-649-9500-140 Fax: 503-649-1888 Email: shaun@triaxmetal.com

Order Date	Target Ship Date	Question Contact	Instructions
12/18/2023	12/19/2023	Ben Ovaldson	
QTY: 1 2257 Thick Lance & Form-Up <90° B Station (>0.375)			
LANCE/FORM 407-6271.PDF/STP			
STATION: B STATION (1-1/4)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: ALUMINUM
STYLE: DETERMINE	AUTO INDX: NO		MATL THK: 0.0500 in
MACHINE: AMADA	AL/HF: NO		MIN MATL: 0.0500 in
MODEL: VIPROS 358			COATING: NO COATING
Item 1 - FULL SET, CLR: 0.0050 in			
Item 2 - SEND DRAWING TO CUSTOMER FOR APPROVAL			

APPROX. PRE-PUNCH = $\phi .230$

* THE APPROXIMATE ADJUSTED PUNCH LENGTH IS : 8.020



SRJ
 PROD# 12957096

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.



Acct# 1018326

Wilson Tool International Inc.
12912 Farnham Avenue
WHITE BEAR LAKE, MN 55110
US

Ship Via: UPS 2nd Day Air
SO: 720003-10
Prod Ord: 6057748
P.O. Number 69504
Payment Terms Net due in 10 days

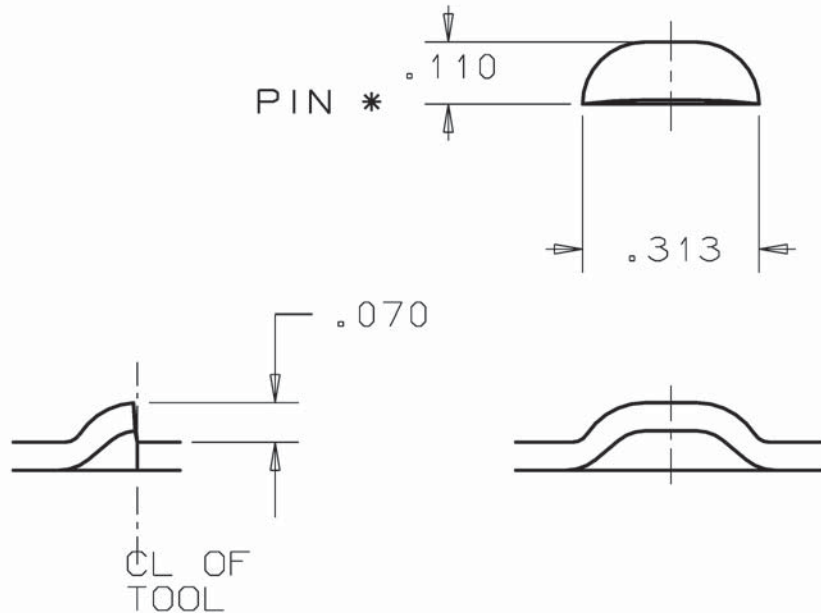
Sold To Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

Ship To Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

Contact: Shaun Fitch Phone: 503-649-9500 Fax: 503-649-1888 Email: shaun@triaxmetal.com

Order Date 2010-02-05	Target Ship Date 2010-02-10	Question Contact Craig Roy-Nyline	Instructions
QTY: 1 12696 THK LANCE & F/U <90° B STN (0.375 MAX)			
THUMBNAIL LANCE			
STATION: B STATION (1-1/4)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: ALUMINUM
STYLE: DETERMINE	AUTO IDX: YES		MATL THK: 0.0500 in
MACHINE: AMADA	AL/HF: NO		MAX MATL: 0.0500 in
MODEL: VIPROS 358			COATING: NO COATING
Item 1 - FULL SET CLR:0.0050 in			

1 1/4 STATION
.050 ALUM
VIPROS 358 (THK)
3X SCALE



DESIGNER: TS-D2
JOB #605-7748



Acct# 1018326

Wilson Tool International, Inc
12912 Farnham Avenue
WHITE BEAR LAKE, MN 55110
US

Ship Via:	UPS Ground
SO:	1646401-10
Prod Ord:	11019354
P.O. Number	86112

Sold To Triax Metal Products LLC
1880 SW Merlo Drive
BEAVERTON OR 97003
US

Ship To Triax Metal Products LLC
1880 SW Merlo Drive
BEAVERTON OR 97003
US

Contact: Shaun Fitch Phone: 503-649-9500-140 Fax: 503-649-1888 Email: shaun@triaxmetal.com

Order Date 01/18/2019	Target Ship Date 01/23/2019	Question Contact Stephanie Petermann	Instructions
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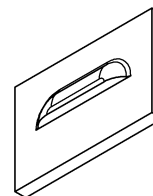
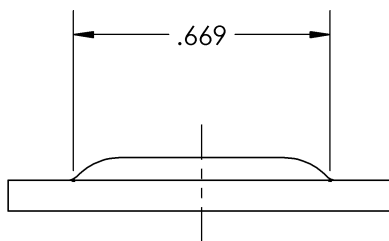
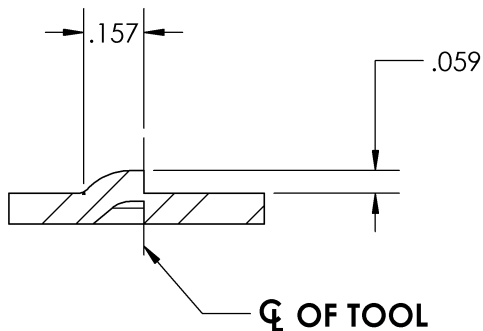
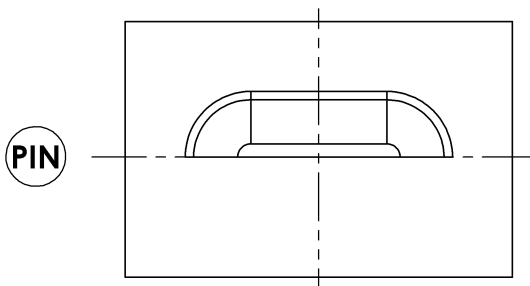
QTY: 1 2257 Thick Lance & Form-Up <90° B Station (>0.375)

THUMBNAIL

STATION: B STATION (1-1/4)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: ALUMINIUM
STYLE: DETERMINE	AUTO INDX: YES		MATL THK: 0.0800 in
MACHINE: AMADA	AL/HF: NO		MIN MATL: 0.0800 in
MODEL: VIPROS 358			COATING: NO COATING

Item 1 - FULL SET, CLR: 0.0080 in

* THE APPROXIMATE ADJUSTED PUNCH LENGTH IS 7.990



TLS
PROD# 11019354

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.

WILSON TOOL
 12912 Farham Avenue
 White Bear Lake, Minnesota 55110
 Phone 1-800-328-9646

BIN NUMBER
0131-1

UPS SHIPPER NO. **MN 5-65-685**
SO: 355364-10

ACCOUNT NO. [REDACTED]

SOLD TO [REDACTED]

SHIP TO [REDACTED]
 US

4065878

PROD. ORDER # **406-5878**
 QNC # 065878

P.O. NUMBER 75994
 CUSTOMER [REDACTED]

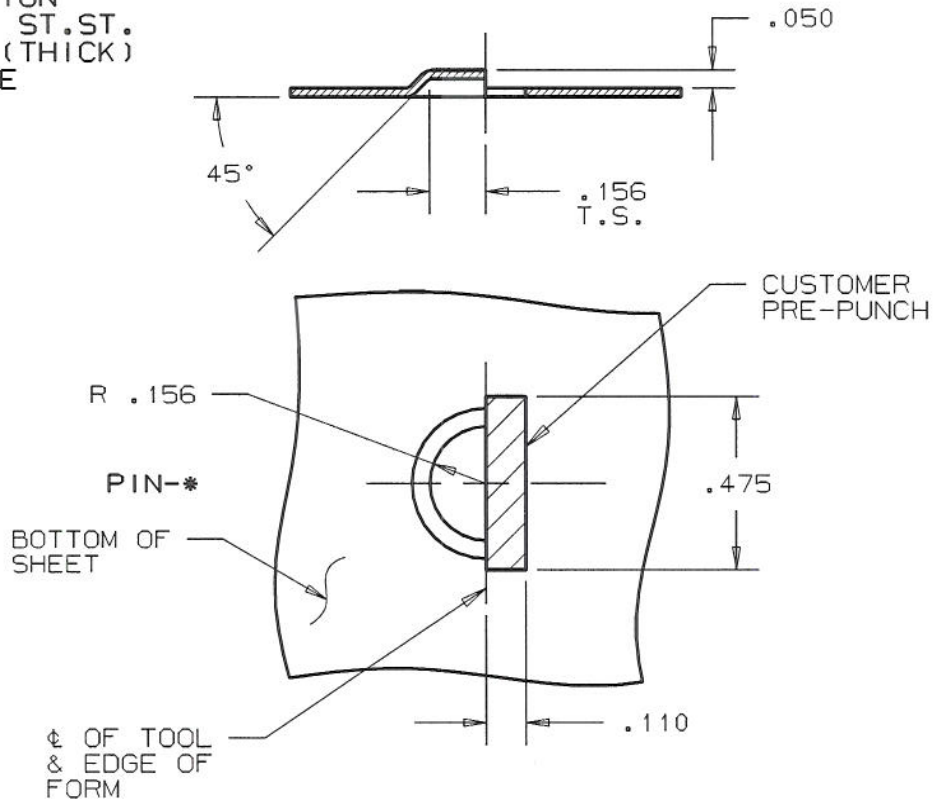
08

W.T. NUMBER 355364-10	ORDER DATE 10/24/2005	TARGET SHIP DATE 11/08/2005	CUSTOMER CONTACT [REDACTED]	CUSTOMER PHONE and FAX PH [REDACTED] FA [REDACTED]	QUESTIONS CONTACT Dennis Wasieleski	TERMS WT10
SALES NO. A0024			INSTRUCTIONS			
			SHIP VIA UPS1			

B STN THICK 1-1/4 THK EMBOSS SH F/U
EMBOSS D SHAPED EMBOSS / PRE-PUNCHED ON FLAT EDGE

ITEM	QUANTITY	CLEARANCE	CATALOG NUMBER: 02276	ASSEMBLY NUMBER:	SHAPE: SP
1	1				
FULL SET					
2	1				
LTD WTY SHEET DISTORTION					

1 1/4" STATION
 .024 (0.61) ST.ST.
 VIPROS 358 (THICK)
 8-SPRING DIE
 2x SCALE



* METRIC HARDWARE
 * UNLIMITED RADII

****065878****

*.065878000079100*10251417

JDB 406-5878

406-5878

ACCOUNT NO. 0001018326 SALES # 68113
LINE # 10

SOLD TO Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

WILSON TOOL
12912 Farham Avenue
White Bear Lake, Minnesota 55110
Phone 1-800-328-9646

BIN NUMBER
0442-2

UPS SHIPPER NO. MN 5-65-685
PROD. ORDER # **253-6521**
[536521]

P.O. NUMBER 53656
CUSTOMER Triax Metal Prod Inc

25



W.T. NUMBER 2536521	ORDER DATE 11/13/2002	TARGET SHIP DATE 11/25/2002	CUSTOMER CONTACT Shawn	CUSTOMER PHONE and FAX PH: 503-649-9500 FAX: 503-649-1888	QUESTIONS CONTACT Jeremy Edson	TERMS WT10
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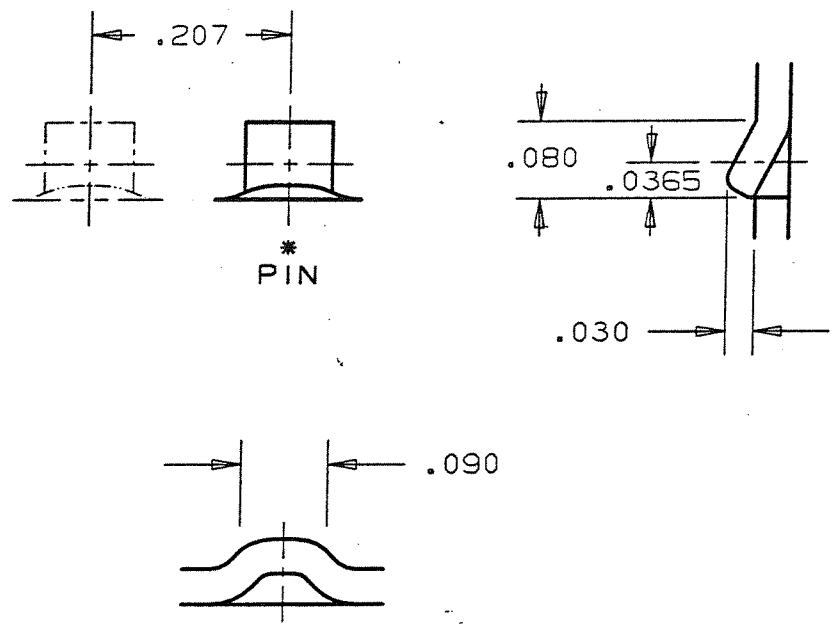
SALES NO. A0024	INSTRUCTIONS	SHIP VIA UPS2
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**B STN THICK LANCE&FORM UP W/RELIEF
LOUVER LTD WTY**

ITEM	QUANTITY	CLEARANCE	CATALOG NUMBER:	SHAPE: SP
1	1			
FULL ASS'Y (SET)				
2	1			
LTD WTY SHEET DISTORTION				

Assembly 2

1 1/4 STN.
VIPROS 358 (THK)
.036 CRS
REPLACEABLE P-TIP
3-SPRING DIE
METRIC HARDWARE
5X SCALE



* RELIEF FOR CENTERS SHOWN

DESIGNER: TS/
SJ-D2
JOB #253-6521

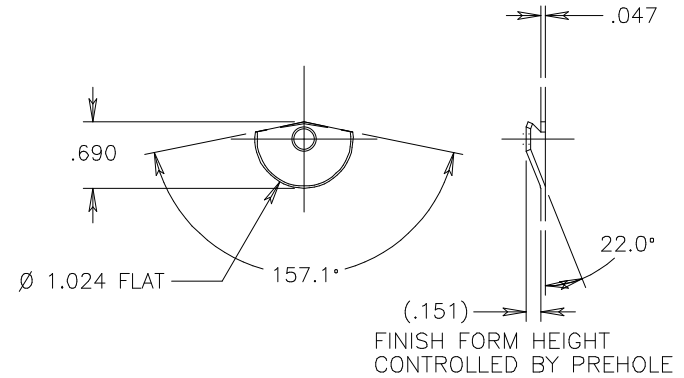
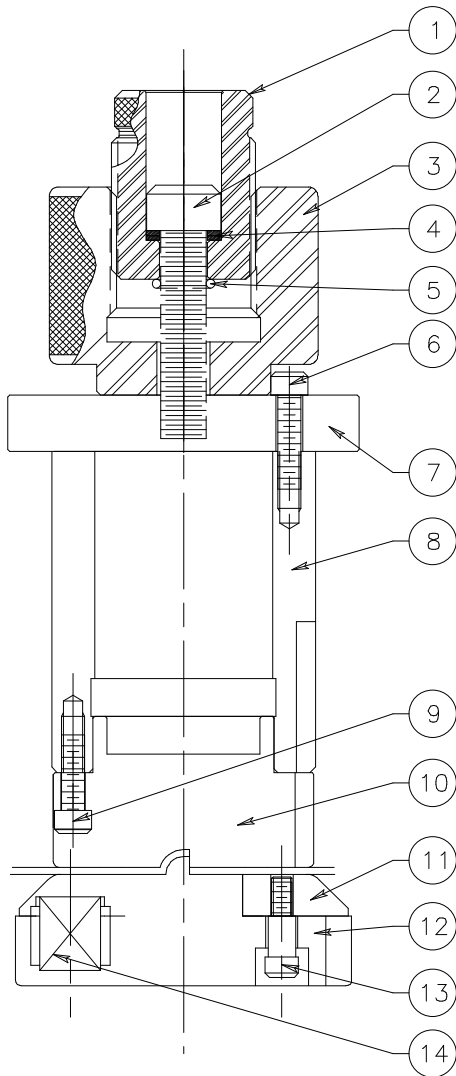
ET# 241347464
 DUE DATE: 3/26/24

2" THICK F/U LOUVER TOOL

TOOL NUMBER	CUSTOMER NAME	DWG BY	DATE	MATERIAL INFO.
A30060202038	TRIAx METAL PRODUCTS	SG	3/19/24	.047 AL

*SET PUNCH ASSY LENGTH TO 8.044

PREHOLE REQUIRED



NO.	PART NUMBER	QTY	DESCRIPTION	SHEET #
1	20425	1	ADJUSTABLE P/HEAD STUD	
2	00112055	1	S.H.C.S. M12x1.75 x 55mm	
3	20369	1	ADJUSTABLE P/HEAD BODY	
4	NL 12	2	12MM NORD LOCK WASHER	
6	110 N-70	1	#110 N-70 O-RING	
6	00106025	3	S.H.C.S. M6X25	
7	8700056	1	FLANGE	
8	8800088	1	PUNCH HOLDER	4 WAY KEY
9	00106020	4	S.H.C.S. M6X20	
10	8800087	1	PUNCH CHIP TYPE A (SHAPE)	4 WAY KEY
11	8700063	1	EJECTOR PLATE TYPE A	
12	8800091	1	DIE BODY TYPE A (SHAPE)	4 WAY KEY
13	01008012	4	STO 8X12	
14	01215027	4	URETHANE SPRING Ø15x27L	

ACCOUNT NO. 0001018326

WILSON TOOL
12912 Farham Avenue
White Bear Lake, Minnesota 55110
Phone 1-800-328-9646

BIN NUMBER
0000-0

UPS SHIPPER NO. MN 5-65-685
SO: 164590-10

SOLD TO
Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

SHIP TO
Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

PROD. ORDER # 302-8393
QNC # 028393

P.O. NUMBER 55972
CUSTOMER Triax Metal Prod Inc

26



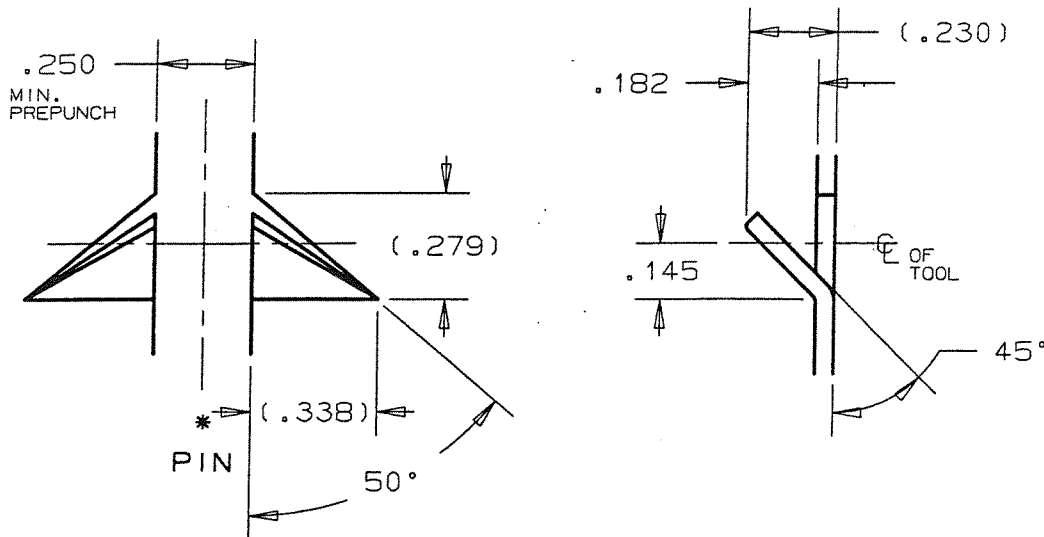
W.T. NUMBER 164590-10	ORDER DATE 11/19/2003	TARGET SHIP DATE 11/26/2003	CUSTOMER CONTACT SHAUN	CUSTOMER PHONE and FAX PH: 503-649-9500 FAX: 503-649-1888	QUESTIONS CONTACT Michael Hoffman	TERMS WT10
SALES NO. A0024	INSTRUCTIONS		SHIP VIA UPS2			

**B STN THICK LANCE & FORM UP
MULTIPLE FORM**

ITEM	QUANTITY	CLEARANCE	CATALOG NUMBER: 12696	SHAPE: SP
1	1	0.01 in		

FULL ASS'Y

1 1/4 STATION
 .048 ST. ST.
 VIPROS 358 (THK)
 REPLACEABLE PUNCH TIP
 8 SPRING DIE
 METRIC HARDWARE
 RAD OK
 2X SCALE



KAJ ✓

DRAFTER: JC
DESIGNER: JC-D2
#302-8393

NO LENGTH TAG!
ADJUST UPPER UNIT LENGTH TO: 8.048[204.42]

302-8393

PACKING LIST



Acct# 1018326

Wilson Tool Intl. Plant
12912 Farnham Avenue
WHITE BEAR LAKE, MN 55110
US

Ship Via: UPS Ground
SO: 764938-170
Prod Ord: 6283208
P.O. Number 71050
Payment Terms Net due in 10 days

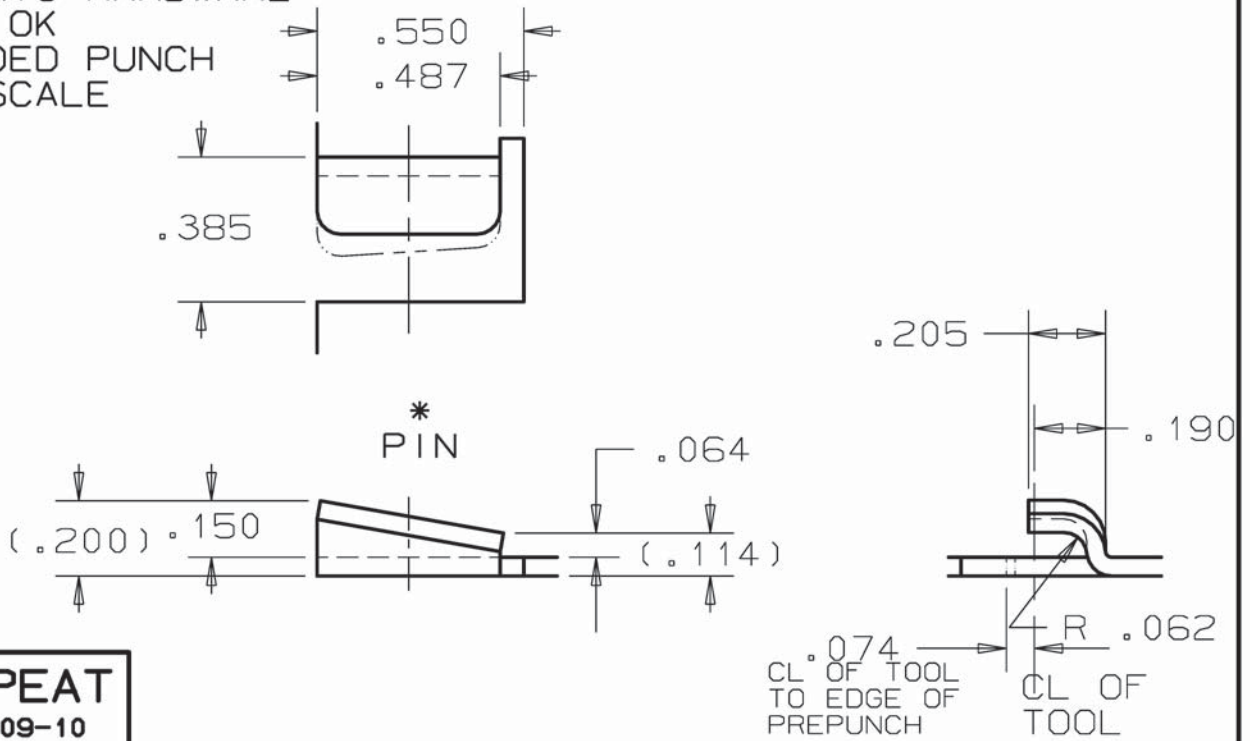
Sold To Triax Metal Prod Inc
1880 SW Merlo Drive
CharBEAVERTON OR 97006
US

Ship To Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

Contact: Shaun Fitch Phone: 503-649-9500 Fax: 503-649-1888 Email: shaun@triaxmetal.com

Order Date	Target Ship Date	Question Contact	Instructions
09/08/2010	09/23/2010	Dave Moszer	
QTY: 1 12742 1-1/4 Thick Form Only Shape Form-Up			
FORM ONLY - LEFT FORM			
STATION: B STATION (1-1/4)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: ALUMINUM
	AUTO IDX: NO		MATL THK: 0.0500 in
MACHINE: AMADA			
MODEL: PEGA 357			COATING: NO COATING
Item 1 - FULL SET			

1 1/4 STATION
 PEGA 357/VIPROS 245 (THK)
 .050 ALUM
 8 SPRING DIE
 METRIC HARDWARE
 RAD OK
 GUIDED PUNCH
 2X SCALE



REPEAT
 RC 09-10

DESIGNER: TS-D2
 JOB #286-9963
 DWC ✓



Acct# 1018326

Wilson Tool Intl. Plant
12912 Farnham Avenue
WHITE BEAR LAKE, MN 55110
US

Ship Via: UPS Ground
SO: 764938-180
Prod Ord: 6283209
P.O. Number 71050
Payment Terms Net due in 10 days

Sold To Triax Metal Prod Inc
1880 SW Merlo Drive
CharBEAVERTON OR 97006
US

Ship To Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

Contact: Shaun Fitch Phone: 503-649-9500 Fax: 503-649-1888 Email: shaun@triaxmetal.com

Order Date 09/08/2010	Target Ship Date 09/23/2010	Question Contact Dave Moszer	Instructions
QTY: 1 12742 1-1/4 Thick Form Only Shape Form-Up			
FORM ONLY - RIGHT FORM			
STATION: B STATION (1-1/4)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: ALUMINUM
	AUTO IDX: NO		MATL THK: 0.0500 in
MACHINE: AMADA			
MODEL: PEGA 357			COATING: NO COATING
Item 1 - FULL SET			

1 1/4 STATION
PEGA 357/VIPROS 245 (THK)
.050 ALUM
8 SPRING DIE
METRIC HARDWARE
RAD OK
GUIDED PUNCH
2X SCALE

* PIN

REPEAT
RC 09-10

DESIGNER: TS-D2
JOB #286-9965

ACCOUNT NO. 0001018326

WILSON TOOL
12912 Farham Avenue
White Bear Lake, Minnesota 55110
Phone 1-800-328-9646

BIN NUMBER
0933-4

UPS SHIPPER NO. MN 5-65-685
SO: 202076-10

SOLD TO
Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

SHIP TO
Triax Metal Prod Inc
1880 SW Merlo Drive
BEAVERTON OR 97006
US

PROD. ORDER # **323-5636**
QNC # 235636

P.O. NUMBER 56009
CUSTOMER Triax Metal Prod Inc

19

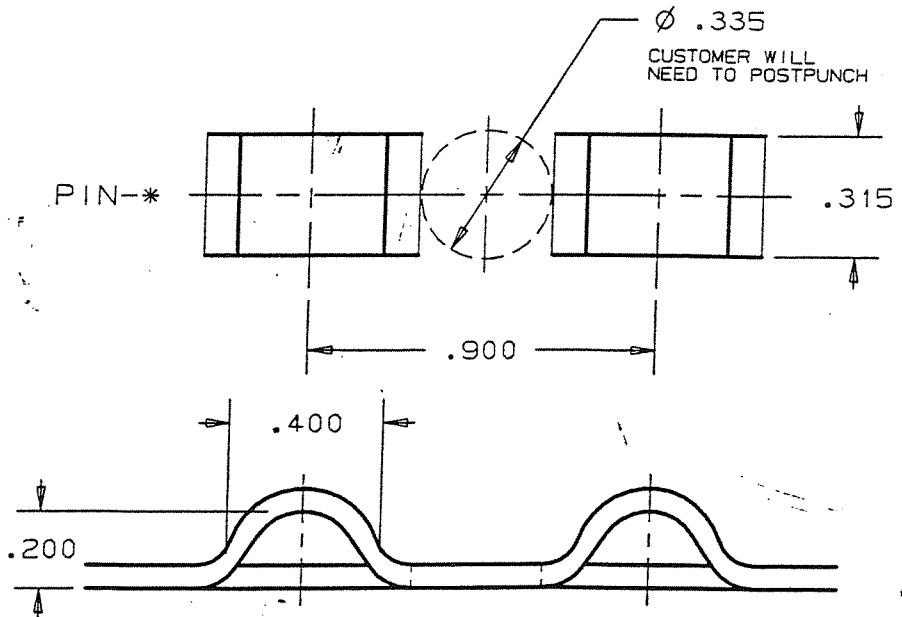


W.T. NUMBER 202076-10	ORDER DATE 04/12/2004	TARGET SHIP DATE 04/19/2004	CUSTOMER CONTACT Shaun/ Ron Olson	CUSTOMER PHONE and FAX PH: 503-649-9500 FAX: 503-649-1888	QUESTIONS CONTACT Kathy Limanen	TERMS WT10
SALES NO. A0024			INSTRUCTIONS		SHIP VIA UPS2	

**B STN THICK SGL BRIDGE LANCE & FORM UP W/RELIEF
315 X.400 LTD WTY**

ITEM	QUANTITY	CLEARANCE	CATALOG NUMBER: 02244	SHAPE: SP
1	1	0.012 in		
FULL ASS'Y				

1 1/4" STATION
 16 GA (.060) 304 STAINLESS STEEL
 VIPROS 358 (THICK)
 REPLACEABLE PUNCH TIP
 RELIEVED FOR .900 &'S (END/END)
 METRIC HARDWARE
 8-SPRING DIE
 RAD OK
 2x SCALE



323-5636

PAULING LSI

KAJ - 3235636