

Ship To Country US (USA)

Ship To Triax Metal Products LLC

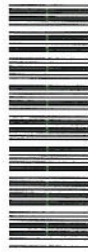
Sold To Triax Metal Products LLC



Prod Order # 705-2824

515.00\*0223121535

QNC # 052824



Bin No:

1069-4

Ship Via:

UPS Ground

Sales Order:

919143-10

# 27

|  |                                |                                  |                            |
|--|--------------------------------|----------------------------------|----------------------------|
| Order Date<br>02/22/2012                         | Target Ship Date<br>02/27/2012 | Questions Contact<br>Joe Maloney | Instructions               |
| QTY: 1 13847 1-1/4 Thick Extrusion Round Form-Up |                                |                                  | Assm No.:13847-10 Shape:RD |
| .215 DIA X .067 HIGH                             |                                |                                  |                            |
| STATION: B STATION (1-1/4)                       | RELIEF: NO RELIEF              | KEYING: STANDARD                 | MATL: COPPER               |
|  | AUTO INDX: NO                  |                                  | MATL THK: 0.0400 in        |
| MACHINE: AMADA                                   | AL/HF: NO                      |                                  |                            |
| MODEL: VIPROS 358                                |                                |                                  | COATING: NO COATING        |
| Item 1 - FULL SET                                |                                |                                  |                            |

APPROX. PRE-PUNCH:  $\phi$ .149

- \* THIS FORM & TOOL REQUIRES A MINIMUM FEED CLEARANCE OF: .253
- \* THE ASSEMBLED DIE HEIGHT IS APPROXIMATELY: 1.333
- \* THE APPROXIMATE ADJUSTED PUNCH LENGTH IS: 8.030

