



Acct# 1018326

Wilson Tool Intl. Plant
12912 Farnham Avenue
WHITE BEAR LAKE , MN 55110
US

Ship Via: UPS Next Day Air
SO: 795046-10
Prod Ord: 6433751
P.O. Number 71078
Payment Terms Net due in 10 days

Sold To Triax Metal Prod Inc
1880 SW Merlo Drive
CharBEAVERTON OR 97006
US

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BEAVERTON OR 97006
US

Contact: Eric Frey Phone: 503-649-9500 Fax: 503-649-1888 Email: ericfrey@triaxmetal.com

Order Date 12/20/2010	Target Ship Date 12/23/2010	Question Contact Kathy Limanen	Instructions
QTY: 1 2240 1-1/4 Thick Emboss Round Form-Up (>0.375)			Shape:RD
STATION: B STATION (1-1/4)	RELIEF: NO RELIEF	KEYING: STANDARD	MATL: ALUMINUM
	AUTO INDX: NO		MATL THK: 0.0500 in
MACHINE: AMADA			
MODEL: PEGA 357			COATING: NO COATING
Item 1 - FULL SET			
Item 2 - LTD WARRANTY SHEET DISTORTION			

APPROXIMATE PRE PUNCH: ϕ .156

- * THIS FORM & TOOL REQUIRES A MINIMUM FEED CLEARANCE OF: .106
- * THE ASSEMBLED DIE HEIGHT IS APPROXIMATELY: 1.223
- * THE APPROXIMATE ADJUSTED PUNCH LENGTH IS : 8.020

